





Scenix Mural & Theme Paint ("Scenix")

Water-Base Low VOC (40.8 g/L Reg.) Aliphatic Acrylic-Urethane ASTM E84 Class A Fire Rating Smoke & Flame Spread Brush, Roll or Spray Application

Scenix & Scenix High Performance Paint

Scenix may be used 1 of 2 ways Scenix Paint

Scenix paint activated with 4015 Cross-Linker for good adhesion, durability and excellent chemical resistance.

Scenix High Performance Paint

Scenix mixed with any Scenix SSR Clear to create a "High Performance" version for painting difficult to paint substrates such as plastic, fiberglass, and polyester; or in extreme conditions such as direct exposure to water, where maximum adhesion and durability is required.

Mix Scenix SSR Clear approximately 30% per total volume with Scenix for a paint that has a higher aliphatic resin load.

Note: 4015 Cross-Linker added to standard Scenix is exceptionally durable and cost-effective paint compared to High Performance Scenix. Testing first with Scenix activated with 4015-Cross Linker is recommended.

Paint Set-Up & Mix Ratios

4015 Cross-Linker: Mix with Scenix & Scenix High Performance for accelerated cure times and maximized adhesion of Scenix resins.

- 1. Add 2oz. 4015 Cross-Linker to 1 Gallon Scenix.
- 2. Stir for 1 minute, then thin 2 10% total volume with 4012.
- 3. Stir in reducer, do not shake.
- 4. Add 4012 even if viscosity seems suitable as 4012 activates 4015 Cross-Linker.
- 5. Allow stirred Scenix mix to sit 10 minutes before spraying.

Pot-Life

After adding 4015 Cross-Linker to Scenix, paint is best sprayed within the first few hours. After 4 hours, the 4015 Cross-Linker addition is no longer active in paint. After 4 hours, Scenix may once again be activated with 4015 Cross-Linker with addition of 2% 4015 Cross-Linker per volume.

Equipment Size & Set-Up

Spray gun: 1.2 - 1.4mm tip-size ~ 22 - 24 psi Mini-Gun: 1.2mm tip ~ 22 - 24 psi Brush: Use quality brush made for water-based paint. Roller: Keep wetted edge

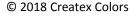
Spray Gun Application

- Scenix generally requires 3 coats for pinhole-free coverage.
- Apply first coat lightly as a tack coat. Allow to air dry to a matte finish.
- Apply subsequent coats medium wet. Allow coats to air dry to a matte finish before applying next coat.
- Do not allow material to dry spray as this may create adhesion failure. Too much distance at high pressure creates a dry spray.

Drying Times

At 70 degrees F and 65% Relative Humidity, Scenix will dry to a matte coat in approximately 5 – 10 minutes.

- Use air to assist curing and shorten drying times. Avoid direct heat to force dry Scenix.
- Use of direct heat to dry Scenix will cause a loss of adhesion due to plasticizing of paint surface.
- Allow a 1-hour cure time minimum before topcoating with clear.







Made in U.S.A.

Humid & Cold Conditions

- Replace 4012 and thin with 4020.
- Allow for extended drying times when painting in humid conditions or temperatures lower than 65 degrees.
- Work in lighter coats with less thinning and extended re-coat times.
- Allowing each light coat to dry tack free before applying next coat achieves quicker times to tape or clear.

Top-Coating with a Clear

Scenix may be top-coated with Scenix SSR Clears and a wide variety of other-type clears including catalyzed, urethane clears and epoxies.

- Scuffing not required before top-coat.
- The most durable Scenix paintjob is achieved by top-coating with Scenix SSR Clears.

Scenix SSR Clears (Sunscreen Resistant)

7030 Gloss, 7031 Matte, 7032 Satin

- Add 2oz. 4015 Cross-Linker to 1 Gallon Scenix SSR Clear.
- After activating with 4015, reduce Scenix:
 - 7030 SSR Gloss Clear: 2 10% per total volume with 4011 to maintain maximum sheen.
 - 4011 is design for all gloss applications.
 - 7031 SSR Matte & 7032 SSR Satin Clears: 2 – 10% per volume 4012.
- Stir in reducer, do not shake on agitator.
- Allow SSR Clear mix ~ 10 minutes to acclimate, then spray.
- Apply tack coat. Subsequent coats medium-wet.
- 3 4 coats should be applied for pinhole-free coverage.
- Do not allow material to dry spray as this may create adhesion failure. Too much distance at high pressure creates a dry spray.
- Any milkiness from over-application will dry water-clear.

Cleaning

- Use water to clean guns after use and to rinse inbetween color changes.
- Soak gun and brush in 4008 Restorer after painting. 4008 helps partially remove dried paint for easy clean-up with soap & water.
- Do not use 4012 to clean.

<u>Coverage</u>

- 300 sq. feet approximately per 1 gallon
- Brush & roller coverage is enhanced with addition of 4015 Cross-Linker.

Preparation

Follow standard practices & procedures. If the surface has been damaged, remove all loose, chalking or flaking paint from the surface.

- Scenix is suitable for all direct to substrate applications except untreated metal. Prepare untreated metal with direct-to-metal primer or phosphoric acid.
- Adhesion promoter not required.
- Apply Scenix High Performance direct to plastic, aluminum, fiberglass and other difficult to paint substrates.

Health & Safety

Use in a well-ventilated area. Avoid contact with eyes. Wash hands thoroughly with soap and warm water after use. Do not ingest.

When spraying or sanding, use a properly-fitting NIOSH approved respirator per the manufacturer's instructions.

Skin contact: Thoroughly wash with soap and warm water before Scenix dries. Wearing gloves is recommended.

Eye contact: Rinse with clean water for 15 minutes. Seek medical attention.

Inhalation: Use in well ventilated areas and wear a NIOSH approved respirator.

Refer to Scenix SDS for additional information.

A WARNING: Cancer & Reproductive Harm - www.P65Warnings.ca.gov

<u>Warranty</u>

This product will perform as claimed if directions are followed. Warranty is limited to replacement or refund value of product. No other warranty is expressed or implied.

Manufactured by:



PO Box 120, 14 Airport Park Rd East Granby, CT 06026 800.243.2712 | 860.653.5505 info@createxcolors.com